

22 32 Transmission mounting**Tightening Torques**

	Type	Thread	Tightening specifications	Torque
1AZ Transmission mounting bracket to transmission	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F15 / F16 / F18 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F18 PHEV / F30 PHEV	M10		48Nm
2AZ Rubber mount to transmission bearing support	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F18 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F18 PHEV / F30 PHEV	M8		19 Nm
3AZ Transmission cross member to body	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F18 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 /	M8		19 Nm

	F83 / F87 / F18 PHEV / F30 PHEV			
4AZ Transmission cross member to rubber mounts	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F18 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F18 PHEV / F30 PHEV	M8		19 Nm
5AZ Vibration absorber to transmission cross member	F01/ F02 N54 / F10			38 Nm
6AZ Transmission cross member to rubber mounts (AWD)	F01 / F02 / F06 / F07 / F10 / F11 / F25 / F12 / F13 / F15 / F16 / F20 / F21 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F83 / F85 / F86 / F15 PHEV	M12		68 Nm
7AZ Transmission bearing block to transmission (AWD)	F01 / F06 / F07 / F10 / F11	M8		19 Nm
8AZ Rubber mount to transmission bearing block (AWD)	F01 / F06 / F07 / F10 / F11	M8		19 Nm
9AZ Rubber mount to transmission bearing block (AWD)	F01 / F06 / F07 / F10 / F11	M8		19 Nm
10AZ Transmission bearing block to body (AWD)	F01 / F06 / F07 / F10 / F11	M8		19 Nm
11AZ Transmission cross member to body	F15 / F16 / F85 / F86 / F15 PHEV	M10		38 Nm
12AZ Grounding cable to transmission/body	F15 / F16	M8		19 Nm