

BMW M2- Perl Carbon Front Lip instructions

Items Included:

1 Front Spoiler (Item# 20678PE)
1 Washer 6x20mm(D)
4 Screws M6x20mm(A)
1 Screw M6x30mm(D)

1 Carbon Fiber Mounting plate
5 Washers 6x30mm(A,D)
5 M6 Sheet-Metal U-Nuts (A,D)
2 Torx-Screws 5x16mm(E)

Install Instructions:

The holes should be pre-drilled, if not, drill 17 holes into the front lip (A through E) with a 6.5mm (or 1/4") drill bit.

Remove the standard screws and rivets from the under car protection cover in the area (B,C).

Secure the front lip with 4 rivets (C) and 6 standard screws (B) on the under car protection cover.

Drill 5 holes into the cars' bumper with a 6.5mm (or 1/4") drill bit at the (A,D) points of the front lip
** After the holes have been drilled, for easier access to the inside of the bumper to place the M6 Sheet-Metal U-Nuts, remove the entire under car protection cover (including the ones holder the lip).*

Inside the bumper, insert the Carbon Fiber Mounting Plate so that the single middle hole side is over fastening point (D) and the 2 holes, point (F), is pointing towards the rear.

At the (D) point, insert the M6x30mm screw with the 6x20mm washer at the bottom and the 6x30mm washer with the M6 sheet-metal nut at the top of the Carbon Fiber Mounting Plate.

At the (A) points, insert the M6x20mm screws with the 6x30mm washers at the bottom and the M6 sheet-metal u-nut at the top.

** For easier positioning of the sheet-metal nut in the area of the screws (A), push a wedge or similar between the outer hat and the inner skin.*

[Re]Install the under car protection cover.

Tighten the front spoiler lip at the points (C, B, F) with standard screws and split rivets.

Drill 2 holes into the cars' bumper with a 2mm (or 5/64") drill bit at the (E) points of the front lip. Screw in the 5x16mm Torx screw at the (E) points.

